

DENON

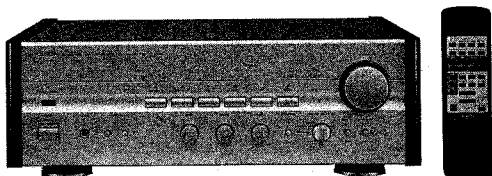
Hi-Fi Integrated Stereo Amplifier

SERVICE MANUAL

MODEL PMA-1315R

MODEL PMA-1315RG

INTEGRATED STEREO AMPLIFIER



The photograph shows the PMA-1315RG with side wood boards. (Multi-Voltage Model only)

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NIPPON COLUMBIA CO., LTD.

SAFETY INSTRUCTIONS

- Read instructions - All the safety and operating instructions should be read before the appliance is operated.
- Read instructions - The safety and operating instructions should be retained for future reference.
- Read Warnings - All warnings on the appliance and in the operating instructions should be adhered to.
- Follow instructions - All operating and use instructions should be followed.
- Water and Moisture - The appliance should not be used near water. Do not use the appliance in a wet washbowl, kitchen sink, laundry tub, in a wet basement, or near a swimming pool, and this is applicable to the entire household.
- Cords and Straps - The appliance should be used in a safe manner that is recommended by the manufacturer.
- Appliance and cart combination - The appliance and cart combination should be used with a Duroc stop, excessive vibration, or other conditions which may cause the appliance and cart combination to overturn.
- Wall or Ceiling Mounting - The appliance should be mounted to a wall or ceiling only as recommended by the manufacturer.
- Use of the appliance - The appliance should be used so that its rotation or motion does not interfere with proper ventilation. For example, the appliance should not be used in a room with a ceiling or similar surface that may block the ventilation openings. The appliance should be placed in a room with the flow of air through the ventilation openings.
- Heat - The appliance should be avoided away from heat sources such as radiators, heat registers, stoves, or other appliances (including amplifiers).
- Over-current - This appliance should be connected to a power supply only of the type described in the operating instructions or as marked on the appliance.
- Grounding or Polarization - Precautions should be taken to avoid the use of a polarization insert if an appliance is not certified.
- Power Cord Protection - Power supply cords should be protected by using a cord protector or should be protected by being placed under a mat or matting. Power supply cords should be protected by being placed under a mat or matting. Power supply cords should be protected by being placed under a mat or matting. Power supply cords should be protected by being placed under a mat or matting.
- Overcurrent Protection - The appliance should be protected by a qualified service personnel when damaged or if:
 - The power-supply cord or the plug has been damaged; or
 - Objects have fallen, or liquid has been spilled into the appliance; or
 - The appliance has been exposed to rain; or
 - The appliance does not operate to operate correctly or exhibits a marked change in performance; or
 - The appliance has been dropped, or the enclosure damaged.
- Service - The user should not attempt to service the appliance. All other servicing should be referred to a qualified service personnel.

1. Read instructions - All the safety and operating instructions should be read before the appliance is operated.

2. Read instructions - The safety and operating instructions should be retained for future reference.

3. Read Warnings - All warnings on the appliance and in the operating instructions should be adhered to.

4. Follow instructions - All operating and use instructions should be followed.

5. Water and Moisture - The appliance should not be used near water. Do not use the appliance in a wet washbowl, kitchen sink, laundry tub, in a wet basement, or near a swimming pool, and this is applicable to the entire household.

6. Cords and Straps - The appliance should be used in a safe manner that is recommended by the manufacturer.

7. Appliance and cart combination - The appliance and cart combination should be used with a Duroc stop, excessive vibration, or other conditions which may cause the appliance and cart combination to overturn.

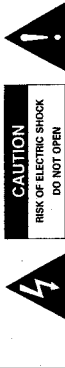
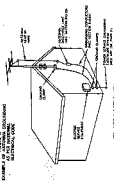
8. Wall or Ceiling Mounting - The appliance should be mounted to a wall or ceiling only as recommended by the manufacturer.

9. Use of the appliance - The appliance should be used so that its rotation or motion does not interfere with proper ventilation. For example, the appliance should not be used in a room with a ceiling or similar surface that may block the ventilation openings. The appliance should be placed in a room with the flow of air through the ventilation openings.

10. Heat - The appliance should be avoided away from heat sources such as radiators, heat registers, stoves, or other appliances (including amplifiers).

11. Over-current - This appliance should be connected to a power supply only of the type described in the operating instructions or as marked on the appliance.

12. Grounding or Polarization - Precautions should be taken to avoid the use of a polarization insert if an appliance is not certified.



CAUTION: TO REDUCE THE RISK OF ELECTRIC SHOCK, DO NOT REMOVE COVER OR BACK, NO USER SERVICE-ABLE PARTS INSIDE. REFER SERVICING TO QUALIFIED SERVICE PERSONNEL.

The lightning flash with arrowhead symbol, within an equilateral triangle, is intended to alert the user to the presence of uninsulated "dangerous voltage" within the product's enclosure that may be of sufficient magnitude to constitute a risk of electric shock to persons.

The exclamation point within an equilateral triangle is intended to alert the user to the presence of important operating and maintenance (servicing) instructions in the literature accompanying the appliance.

WARNING: TO REDUCE THE RISK OF FIRE OR ELECTRIC SHOCK, DO NOT EXPOSE THIS APPLIANCE TO RAIN OR MOISTURE.

• FOR U.S.A. & CANADA MODEL ONLY

CAUTION

TO PREVENT ELECTRIC SHOCK, DO NOT REMOVE COVER OR BACK, NO USER SERVICE-ABLE PARTS INSIDE. REFER SERVICING TO QUALIFIED SERVICE PERSONNEL.

• POUR LE MODELE CANADIEN UNIFORME

ATTENTION

POUR PREVENIR LES ALERES ELECTRIQUES, NE PAS RETIRER LE COUVERCLE NI LE DOS, NE PAS TOUCHER LES PARTIES INTERIEURES. NE PAS ENTREPRENDRE DE REPARATIONS. NE PAS TOUCHER LES PARTIES INTERIEURES. NE PAS TOUCHER LES PARTIES INTERIEURES. NE PAS TOUCHER LES PARTIES INTERIEURES.

• NUR FÜR EUROPÄISCHE MODELLE

Merkmale/Wichtiges

Das IEC-Symbol für elektrische Gefahr ist als Warnung für den Benutzer zu verwenden. Die Rückseite des Gerätes darf nicht entfernt werden, da sich in dieser Bedienungsanleitung beschriebene Gefahr des elektrischen Versagens für den Benutzer durch das Entfernen der Rückseite des Gerätes vermeiden lässt. Die Rückseite des Gerätes darf nicht entfernt werden, da sich in dieser Bedienungsanleitung beschriebene Gefahr des elektrischen Versagens für den Benutzer durch das Entfernen der Rückseite des Gerätes vermeiden lässt.

FRONT PANEL
FRONTPLATTE
PANNEAU AVANT
PANNELLO ANTERIORE

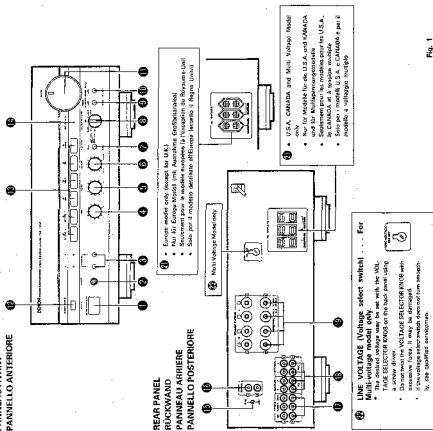


Fig. 1
Abb. 1

CONNECTIONS
ANSCHLÜSSE
CONNEXIONS
CONNESSIONI

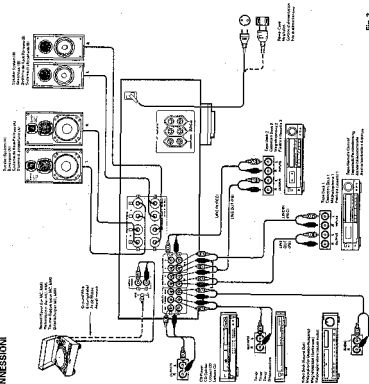


Fig. 2
Abb. 2

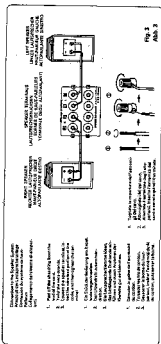


Fig. 3
Abb. 3

DESIGNATIONS AND FUNCTIONS OF PANEL CONTROLS

- 1. POWER (Power Switch)**
When the power switch is turned ON (=1), the MUTER/STANDBY LED \rightarrow will be turned ON, and the power will be turned ON. When a few seconds after the power is turned ON for the unit to warm up, this is due to the auto warm-up function that automatically starts during the start-up operation.
- 2. PHONES (Headphone Jack)**
This jack is used for plug-in headphones.
- 3. SPEAKERS (Speaker Selection Switch)**
This switch is used to select the speaker system to use. When the speaker system A and speaker system B are selected, the LED lights will be turned ON. When A is selected, the LED lights will be turned ON. When B is selected, the LED lights will be turned ON. When A is selected, the LED lights will be turned ON. When B is selected, the LED lights will be turned ON.
- 4. BASS (Bass Control)**
This knob is used to control the bass quality of the sound. When the knob is set at the center position, the frequency response will be flat. When the knob is turned clockwise, the bass is emphasized as the knob is moved off center to the right (\rightarrow), and when it is turned off center to the left (\leftarrow), the bass is deemphasized.
- 5. TREBLE (Treble Control)**
This knob is used to control the treble quality of the sound. When the knob is set at the center position, the frequency response will be flat. When the knob is turned clockwise, the treble is emphasized as the knob is moved off center to the right (\rightarrow), and when it is turned off center to the left (\leftarrow), the treble is deemphasized.
- 6. BALANCE (Balance Control)**
This knob is used to adjust the balance between the left and right channels. When the knob is set at the center position, the balance of the amplifier is equal on both sides. If there is a difference in the left and right channel output voltages for some reason, the balance knob can be used to adjust the balance. When the knob is turned clockwise, the left channel output is increased, and when it is turned off center to the left (\leftarrow), the left channel output is decreased.
- 7. LOUDNESS (Loudness Switch)**
When this volume is low, it is difficult for the human ear to clearly distinguish notes in the low and high frequency ranges. When the LOUDNESS switch is turned ON, the frequency response of the amplifier is adjusted to provide a better listening experience. When the LOUDNESS switch is turned ON, the frequency response of the amplifier is adjusted to provide a better listening experience.
- 8. REC OUT SELECTOR (Rec Out Select Switch)**
This switch is used to select the recording component.
 - PHONO: Used to recording from the turntable.
 - CD: Used to recording from the CD player.
 - TUNER: Used to recording from the tuner.

- 9. MUTE/STANDBY LED**
This LED indicates whether the power is turned on and whether recording is started when the remote control unit, and remains lit (blinking / flashing) when the power is on.
- 10. AC OUTLETS, Rear Panel Side**
AC outlets are used to connect recording component units, such as tuner, turntable, tape deck, etc.
 - AC outlets are used to connect recording component units, such as tuner, turntable, tape deck, etc.
 - UNWITTED (Capacity: 240 W)
 - SWITCHED (Capacity: 100 W)
- 11. SOURCE DIRECT (Source Direct Switch)**
This switch is used to select the type of power circuit. When the switch is turned ON, the source direct circuit is selected, and when it is turned OFF, the normal circuit is selected.
 - ON: Used when an MC (moving coil) cartridge is used.
 - OFF: Used when an MC (moving coil) cartridge is used.
- 12. VOLUME (Volume Control)**
This knob is used to control the volume level.
 - Turn the knob to the right (\rightarrow): To raise the volume and to the left (\leftarrow) to lower it.
- 13. REMOTE SENSOR (Remote Control Sensor)**
For remote control, point the wireless remote control unit towards the sensor.
- 14. INPUT SELECTOR (Input Select Switch)**
This switch is used to select the input source.
 - PHONO: Use this position when using the record player connected to the PHONO jack.
 - CD: Use this position when using the CD player connected to the CD jack.
 - TUNER: Use this position when using the tuner connected to the TUNER terminals.
 - AUX: Use this position when using the auxiliary component that is connected to the AUX terminal.
- 15. VOLUME (Volume Control)**
This knob is used to control the volume level.
 - Turn the knob to the right (\rightarrow): To raise the volume and to the left (\leftarrow) to lower it.
- 16. REMOTE SENSOR (Remote Control Sensor)**
For remote control, point the wireless remote control unit towards the sensor.
- 17. INPUT SELECTOR (Input Select Switch)**
This switch is used to select the input source.
 - PHONO: Use this position when using the record player connected to the PHONO jack.
 - CD: Use this position when using the CD player connected to the CD jack.
 - TUNER: Use this position when using the tuner connected to the TUNER terminals.
 - AUX: Use this position when using the auxiliary component that is connected to the AUX terminal.
- 18. VOLUME (Volume Control)**
This knob is used to control the volume level.
 - Turn the knob to the right (\rightarrow): To raise the volume and to the left (\leftarrow) to lower it.
- 19. REMOTE SENSOR (Remote Control Sensor)**
For remote control, point the wireless remote control unit towards the sensor.
- 20. INPUT SELECTOR (Input Select Switch)**
This switch is used to select the input source.
 - PHONO: Use this position when using the record player connected to the PHONO jack.
 - CD: Use this position when using the CD player connected to the CD jack.
 - TUNER: Use this position when using the tuner connected to the TUNER terminals.
 - AUX: Use this position when using the auxiliary component that is connected to the AUX terminal.

- RECEPTION OF RADIO PROGRAMS**
 - 1. Turn the tuner knob to the "TUNER".
 - 2. Operate the tuner to receive a radio program.
 - 3. Turn the volume and tone controls to yield an appropriate volume and sound quality.

CONNECTINGS OF AUDIO TERMINALS TO AUX TERMINALS
 - 1. Connect the audio terminals to the AUX terminals.
 - 2. Turn the volume and tone controls to yield an appropriate volume and sound quality.

PLAYBACK WITH MARK INDEX
 - 1. Press the Title block.
 - 2. Turn the volume and tone controls to yield an appropriate volume and sound quality.

RECORDING WITH TAKE DECK
 - 1. Set the REC OUT SELECTOR to the program source you wish to record.
 - 2. Start recording with the component connected to "DAT/TAPE".
 - 3. Turn the volume and tone controls to yield an appropriate volume and sound quality.

RECORDING WITH TAKE DECK
 - 1. Set the REC OUT SELECTOR to the program source you wish to record.
 - 2. Start recording with the component connected to "DAT/TAPE".
 - 3. Turn the volume and tone controls to yield an appropriate volume and sound quality.

MARKING THE RECORDING
 - 1. Turn the volume control knob counter-clockwise to "0".
 - 2. Set SOURCE DIRECT and LOUDNESS to "OFF I & II".
 - 3. Check the direction of pin cord connection.

CAUTION

Protective Circuit
This amplifier has a high speed reactive circuit. This circuit protects the internal circuitry from damage due to large currents when the speaker jacks are not properly connected. When the speaker jacks are not properly connected, the protective circuit's operation cuts off the output to the speaker. In such a case, be sure to turn the speaker. Then turn the power on again. After making for several seconds, the set will operate normally.

NOTE
This amplifier has an input selector system. When the unit is turned on, the INPUT SELECTOR \rightarrow are set to the last mode set before the power was turned off.

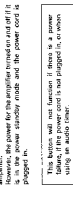
REMOTE CONTROL OPERATION

The accessory Remote Control Unit is used to control the amplifier from a convenient distance.

1) Inserting the Dry Cell Batteries

- Remove the battery cover on the Remote Control Unit.
 - Insert the battery cover on the Remote Control Unit is used. (Support light bulb cover on the Remote Control Unit)
 - If, in less than a year, from the date new batteries were inserted, the battery cover on the Remote Control Unit is used.
 - Insert the batteries properly, following the polarity diagram.
 - Be sure the battery cover is closed properly and the contact on the battery compartment is not damaged or leaking. Therefore:
 - Do not use new batteries with used ones.
 - Do not touch opposite poles of the batteries, except their lead.
 - Do not touch metal parts, nor exposed metal parts, inside the battery cover.
 - Remove the battery compartment cap. Clean the contact from the battery compartment wiring thoroughly with a dry cloth. Then insert new batteries.

2) Replace the battery cover.



3) Replacing the battery cover.

- Pressing this switch will address the parking condition and return the power to the amplifier in the order of the operation.
 - Other buttons.

Other buttons are collectively for the PMA-1315R, and function in the same way as the corresponding buttons on the car.



▶ P-FX	▶ PLAY button
▶ REVERSE	▶ REVERSE button
▶ F.F.W.	▶ F.F.W. button
▶ PAUSE	▶ PAUSE button
▶ AIR WHEEL	▶ AIR WHEEL button
▶ AIR SELECT	▶ AIR SELECT button

Pressing the buttons in the order of the operation will address the parking condition and return the power to the amplifier in the order of the operation.



▶ PLAY	▶ PLAY button
▶ STOP	▶ STOP button
▶ REVERSE	▶ Reverse Track Seventh button
▶ F.F.W.	▶ Forward Track Seventh button
▶ PAUSE	▶ Pause the operation button
▶ AIR WHEEL	▶ AIR WHEEL button
▶ AIR SELECT	▶ AIR SELECT button

The PMA-1315R Remote Control Unit can control CD players and cassette decks manufactured by DENON. However, there may be models that do not work with this remote control. If you have any trouble, please contact DENON.

For details on operating, other components, refer to the operating instructions for the CD player and/or cassette deck.

CAUTION:

- If the power is turned off with the Remote Control Unit, the set is switched to the power stand-by state. If you are absent for a long time, please turn off the power stand-by mode.
- Do not use METASTANDBY LED lights when in the power stand-by mode.
- You may experience erratic operation of the Remote Control Unit if it is operated in the presence of a strong magnetic field from the Amplifier. However, this is not a malfunction, and it will disappear when you turn off the amplifier.



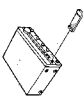
2) Insert the dry cell batteries as shown in the diagram on the battery supply unit.



3) Replace the battery cover.



2) Directions for use



Notes on operation

- Do not press the operating buttons on the Amplifier and the Remote Control Unit at the same time. This will cause misoperation.
- Operation of the Remote Control Unit will become erratic when you are in a strong magnetic field from the Amplifier or the Remote Control Unit.
- In case you operate a VCR, TV or other component by remote control, do not operate buttons on two different remote control units at the same time. This will cause misoperation.

Besides being able to operate the PMA-1315R amplifier with this Remote Control Unit, you can also operate a DENON cassette deck and CD player from this handy full-remote Remote Control Unit.

Full-system Remote Control Unit

The Full-system Remote Control Unit operates all major functions of the Amplifier, such as function switching, volume control. But that's not all! This same control pack can also control the major functions of a DENON CD player and cassette deck and hence when combined with the PMA-1315R to create a remarkably ergonomic and versatile DENON system with all the greater sound reproduction that the standard amplifier would furnish.

Remote Control Unit RC-176 supplied with the PMA-1315R

1) POWER button

This button can be used to turn on and off the power of the amplifier. If the power of the amplifier is turned on and off it is in the power stand-by mode and the power cord is plugged in.

This button will start function if there is a power failure. If the power cord is not plugged in, or even using an audio cable.

2) MUTING button

Pressing this switch will address the parking condition and return the power to the amplifier in the order of the operation.

Other buttons are collectively for the PMA-1315R, and function in the same way as the corresponding buttons on the car.



▶ P-FX	▶ PLAY button
▶ REVERSE	▶ REVERSE button
▶ F.F.W.	▶ F.F.W. button
▶ PAUSE	▶ PAUSE button
▶ AIR WHEEL	▶ AIR WHEEL button
▶ AIR SELECT	▶ AIR SELECT button



▶ PLAY	▶ PLAY button
▶ STOP	▶ Stop button
▶ REVERSE	▶ Reverse Track Seventh button
▶ F.F.W.	▶ Forward Track Seventh button
▶ PAUSE	▶ Pause the operation button
▶ AIR WHEEL	▶ AIR WHEEL button
▶ AIR SELECT	▶ AIR SELECT button

The PMA-1315R Remote Control Unit can control CD players and cassette decks manufactured by DENON. However, there may be models that do not work with this remote control. If you have any trouble, please contact DENON.

For details on operating, other components, refer to the operating instructions for the CD player and/or cassette deck.

CAUTION:

- If the power is turned off with the Remote Control Unit, the set is switched to the power stand-by state. If you are absent for a long time, please turn off the power stand-by mode.
- Do not use METASTANDBY LED lights when in the power stand-by mode.
- You may experience erratic operation of the Remote Control Unit if it is operated in the presence of a strong magnetic field from the Amplifier. However, this is not a malfunction, and it will disappear when you turn off the amplifier.

ESPANOL

Por favor verifique sus participaciones de que los siguientes artículos han sido recibidos por el país participante:

(1) Manual de Instrucciones 1
 (2) Unidad de control remoto (RC-179) 1
 (3) Panel de luz (PAL) 2

ISABELLANO

Kontroller de de volgende accessoires bij het hoofdstel te de zien zijn verplicht:

(1) Bedieningspaneel (RC-179) 1
 (2) Afstandsbediening (RC-179) 1
 (3) Statuspaneel (PAL) 2

FRANCAIS

Kontroller de volgende accessoires, items mand i kassengas:

(1) Bedieningspaneel (RC-179) 1
 (2) Afstandsbediening (RC-179) 1
 (3) Statuspaneel (PAL) 2

PORTUGUES

Verifique se de que as seguintes peças estão incluídas na caixa de acessórios:

(1) Manual de instruções 1
 (2) Unidade de controlo remoto (RC-179) 1
 (3) Painel de luz (PAL) 2

ENGLISH

Please check to make sure the following items are included with the product:

(1) Owner's Manual 1
 (2) Remote Control Unit (RC-179) 1
 (3) Light Panel (PAL) 2

DEUTSCH

Bitte überprüfen Sie, ob die folgenden Teile vollständig in der Verpackung enthalten sind:

(1) Fernbedienung (RC-179) 1
 (2) Statuspaneel (PAL) 2

ITALIANO

Controllare che il pacco segnaletti il numero installato con il prodotto. Sono inclusi i seguenti accessori:

(1) Manuale di istruzioni 1
 (2) Telecomando (RC-179) 1
 (3) Strumento luci (PAL) 2

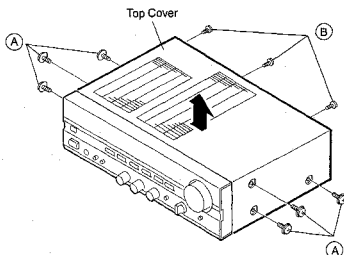
<p>GENERAL INFORMATION</p> <p>Country of Origin: U.S.A. (Model No. 1315R) / U.S.A. (Model No. 200W) / U.S.A. (Model No. 1315R)</p>	<p>Country of Origin</p> <p>U.S.A. (Model No. 1315R) / U.S.A. (Model No. 200W) / U.S.A. (Model No. 1315R)</p>	<p>Country of Origin</p> <p>U.S.A. (Model No. 1315R) / U.S.A. (Model No. 200W) / U.S.A. (Model No. 1315R)</p>	<p>Country of Origin</p> <p>U.S.A. (Model No. 1315R) / U.S.A. (Model No. 200W) / U.S.A. (Model No. 1315R)</p>
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Note: 1. For Europe and Asia, please refer to the appropriate local manual. 2. For U.S.A., please refer to the appropriate local manual. 3. Specifications and contents are subject to change without notice for purposes of improvement.

REMOVAL OF EACH SECTION

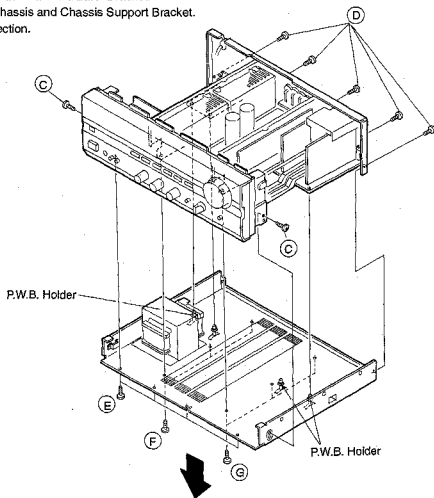
1. Top Cover

- (1) Remove 6 screws (A), and 3 screws (B).
- (2) Pull up Top Cover in arrow direction.



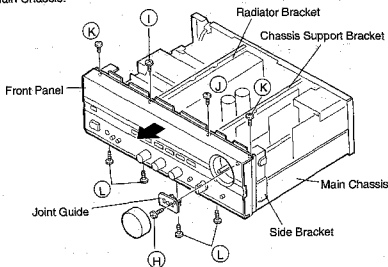
2. Main Chassis

- (1) Remove 4 P.W.B. Holder from P.W. Board.
- (2) Remove 2 screws (C) fixing Main Chassis and Side Bracket.
- (3) Remove 5 screws (D) fixing Main Chassis and Rear Panel.
- (4) Remove 4 screws (E) fixing Main Chassis and Front Panel.
- (5) Remove 3 screws (F) fixing Main Chassis and Radiator Bracket.
- (6) Remove 3 screws (G) fixing Main Chassis and Chassis Support Bracket.
- (7) Pull down Main Chassis in arrow direction.



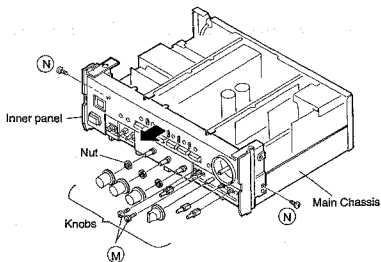
3. Front Panel

- (1) Detach Control Knob, remove 1 screw (H) and detach Joint Guide.
- (2) Remove 1 screw (I) fixing Front Panel and Radiator Bracket.
- (3) Remove 1 screw (J) fixing Front Panel and Chassis Support Bracket.
- (4) Remove 2 screws (K) fixing Front Panel and Side Bracket.
- (5) Remove 4 screws (L) fixing Front Panel and Main Chassis.
- (6) Detach Front Panel in arrow direction.



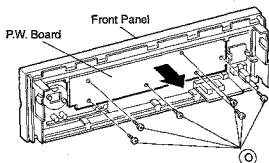
4. Inner Panel

- (1) Detach 7 Knobs, remove 2 screws (M) and 3 nuts.
- (2) Remove 2 screws (N) fixing Side Bracket and Main Chassis.
- (3) Detach Inner Panel in arrow direction.



5. P.W. Board attached to Inner Panel

- (1) Remove 6 screws (O) fixing P.W. Board.
- (2) Take out P.W. Board in arrow direction.



FUNCTION OF NEW CIRCUIT

1. CHARACTERISTIC OF THIS CIRCUIT

The junction temperature of power amplifier output transistor always varies by an ambient temperature and music signal. Occurrence of junction temperature varying causes in change of bias current, unstable function, thus pure music signal playback is unable to do.

To maintain fixed bias current and to make pure music signal playback possible is the purpose of this circuit. This circuit holds stable bias current condition within a few seconds after turning on the power.

2. BLOCK DIAGRAM OF BIAS CONTROL CIRCUIT FUNCTION

As explained in Fig. 1, detects a voltage across the emitter resistors (RE) of TR1, TR2. Converts the detected voltage and comparing with the reference voltage to make the bias current value in stable state. Actually, these functions are performed by 1 chip IC.

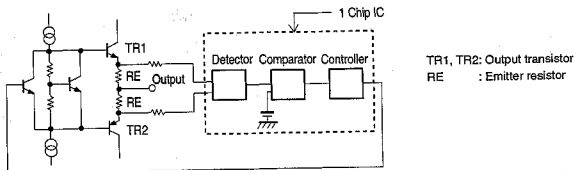


Fig. 1

3. POWER SUPPLY FOR ACTUATING CONTROL CIRCUIT

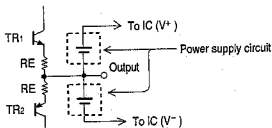
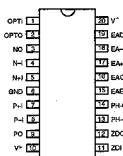
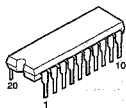


Fig. 2

The circuit (IC) controlling bias current actuates by floating.

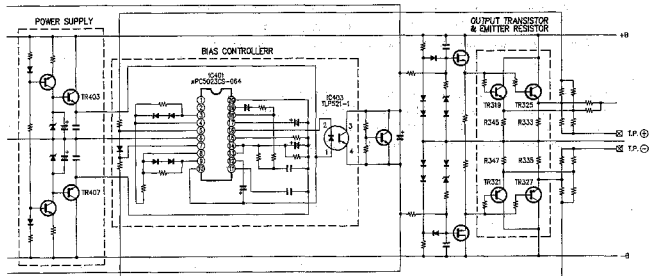
Accordingly, the power supply is also needed to be floated.

In this circuit, as indicated in Fig. 2, output is common to provide +, - power system and supplies to IC.

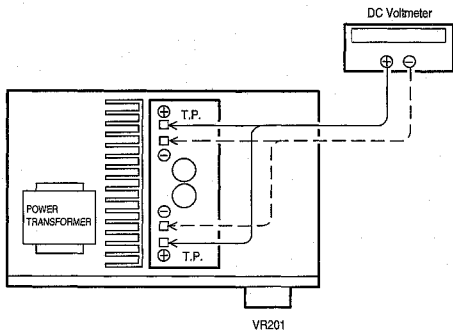
4. IC DESCRIPTION (μ PC5023CS-064)

Pin. No.	Name	Contents	Pin. No.	Name	Contents
1	OPTI	NCP	11	ZDI	Control signal stabilizer input
2	OPTO		12	ZDO	Control signal stabilizer output
3	NO	Comparator output	13	PH-I	Peak hold input
4	N-I	Comparator input (-)	14	PHO	Peak hold output
5	N+I	Comparator input (+)	15	EACO	Controller gain setting
6	GND	Floating common	16	EAO	Control signal output
7	P+I	Comparator input (+)	17	EA+I	Reference voltage
8	P-I	Comparator input (-)	18	EA-1	Comparator gain setting
9	PO	Comparator output	19	EAO	Comparator output
10	V+	+ Power supply	20	V-	- Power supply

5. CIRCUIT IN THE CONCRETE



METHOD OF ADJUSTMENTS



IDLING CURRENT

● Setup

1. Lay the unit at an ordinary position away from a direct current from a cooler or fan. Do the adjustment at a temperature between 15°C (59°F) and 30°C (86°F).

2. Set controls as follows.

POWER SWITCH → OFF (■)

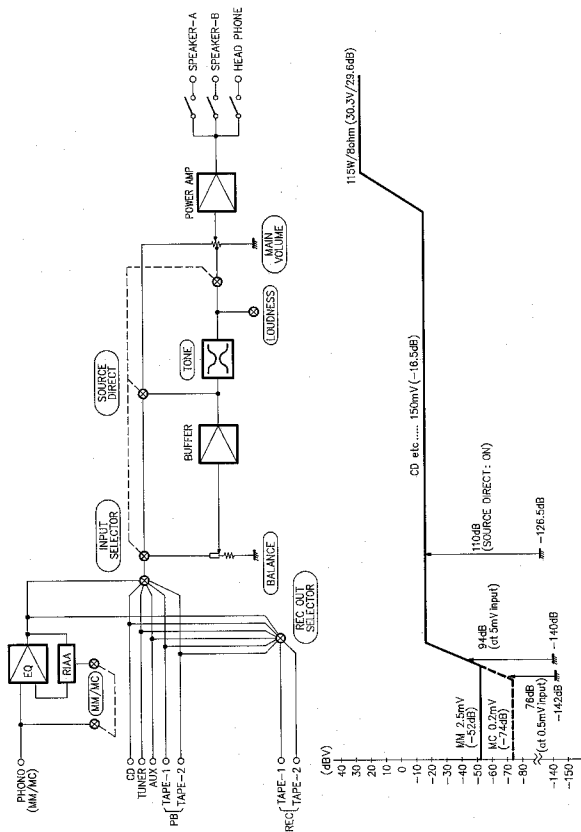
VOLUME CONTROL → fully counterclockwise. (⤴) min. (Main volume (VR201)
(VR202, 203 and 204 are center position.)

SPEAKER Terminals → open: do not connect the speakers, dummy load etc.

● Confirm

1. Remove Top cover. And then connect DC Voltmeter to Test points of Main Unit.
2. Connect Power cord to AC Outlet, and turn POWER Switch "on" (■).
3. 10 seconds after check to see DC Voltmeter reading is $17 \pm 2\text{mV}$.
4. 2 minutes after re-check DC Voltmeter for $17 \pm 2\text{mV}$ reading.

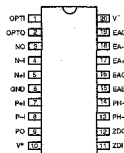
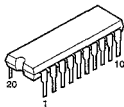
BLOCK AND LEVEL DIAGRAM



SEMICONDUCTORS

● IC's

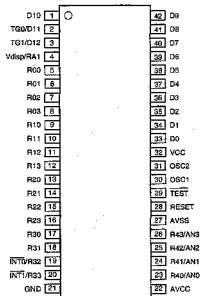
μPC5023CS-064 (IC401,402)



Pin. No.	Name	Contents
1	OPTI	NCP
2	OPTO	
3	NO	Comparator output
4	N-I	Comparator input (-)
5	N+I	Comparator input (+)
6	GND	Floating common
7	P-H	Comparator input (+)
8	P-I	Comparator input (-)
9	PO	Comparator output
10	V+	+ Power supply

Pin. No.	Name	Contents
11	ZDI	Control signal stabiliser input
12	ZDO	Control signal stabiliser output
13	PH-I	Peak hold input
14	PHO	Peak hold output
15	EAO	Controller gain setting
16	EACO	Control signal output
17	EA+	Reference voltage
18	EA-1	Comparator gain setting
19	EAO	Comparator output
20	V-	- Power supply

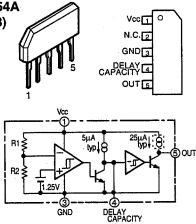
HD404304A13P (IC801)



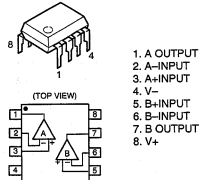
HD404304P Terminal Function

Pin No.	Name	IO	Contents	Active
1	010	O	VOLUME LED Indication	H
2	FG0/D11	O	NCP	
3	TS1/D12	O	Power Control (REMOTE Power ON/OFF)	L
4	Video/RAT	I	NCP	
5	R00	O	NCP	
6	R01	O	Muting Control (Power On/Off, Function Settings, Muting)	L
7	R02	O	SP-A Control	H
8	R03	O	SP-A Control	H
9	R10	O		H
10	R11	O	Key scan strobe	H
11	R12	O		H
12	R45	O	SNCP	
13	R50	I		
14	R01	I	Key scan receive	
15	R02	I		
16	R03	I		
17	R06	O	Volume Control "UP" → "H"	H
18	R01	O	Volume Control "DOWN" → "L"	H
19	R10/R12	I	Power Breakdown Detect Input	
20	R11/R13	I	Remote control signal decoding input	
21	SNP	O	SNCP	
22	AN0	AN0 (Vref)		
23	AN0/AN0	SNCP		
24	R11/AN1	I	NCP	
25	AN0/AN0	I	NCP	
26	R40/AN0	I	Comparison point by user's pass	
27	AN0	AN0 (ZND)		
28	RESET		MS1554K External	
29	TEST		Vcc	
30	OSC1		Crystal Pin (Oscillator) 40KHz External	
31	OSC2		Crystal Pin (Oscillator) 40KHz External	
32	Vcc		Vcc	
33	03	O	SOURCE GUREOF Control	H
34	01	O	NCP	
35	02	O	TAPR2 Control	H
36	03	O	TAPR1 Control	H
37	04	O	NCP	
38	05	O	AXZ Control	H
39	06	O	TUNER Control	H
40	07	O	NCP	
41	08	O	CD Control	H
42	09	O	PHONO Control	H

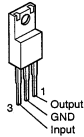
M51954A (IC803)



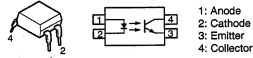
NJM4558DDC (IC201, 901)



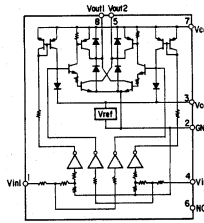
NJM7806FA(S) (IC702)



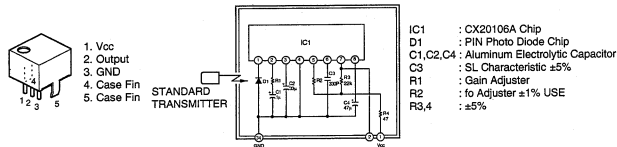
TRP521-1(BL) INFRARED LED + PHOTO TRANSISTOR (IC403, 404)



LB1639 (IC802)

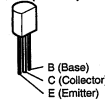


SBX1610-S2 (Remote Control Receiver) (IC804)

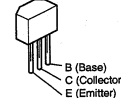


● TRANSISTORS

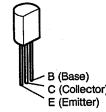
- 2SA970 (BL), (BL/GR)
- 2SA988 (E/F)
- 2SC1841 (E/F)
- 2SC1815 (BL)
- 2SC2240 (BL/GR)



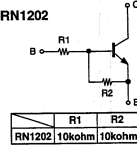
RN1202NPN
RN2204 PNP



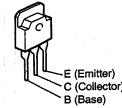
- 2SA1145 (O)/(Y)
- 2SC2705 (O)/(Y)



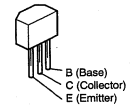
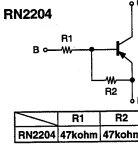
RN1202



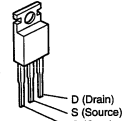
- 2SA1491 LB4 (O)/(P)/(Y)/(Z)
- 2SC3855 LB4 (O)/(P)/(Y)/(Z)



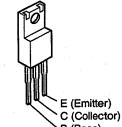
RN2204



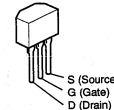
- 2SJ78
- 2SK215



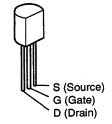
- 2SD1913 (R/S)
- 2SB1274 (R/S)



- 2SK184C (GR)/(RL)

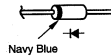


- 2SK369 (BL)/(GR)-C



● DIODES (including LED)

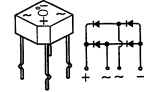
- 1S2076A
- 1S270A



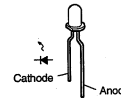
- HZS4B-2
- HZS5C-1
- HZS7C-1
- HZS27-1
- HZS18-1



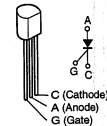
- S4VB20 (D701, 702)



- SEL-1810A (Orange)
- SEL-1210S (Red)



- Thyristor SFOR1A42 (SC601)



- 1SR35-200A

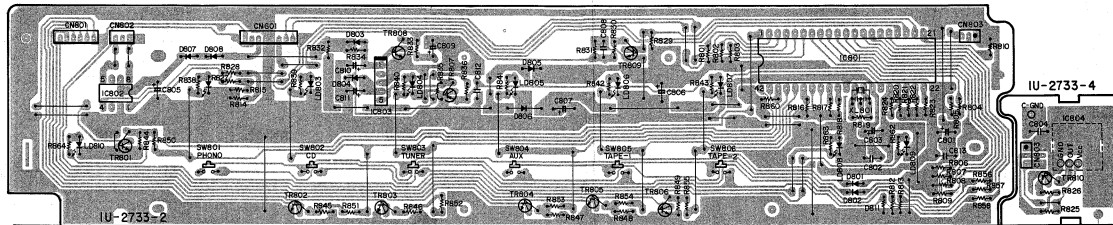


PRINTED WIRING BOARD (Pattern Side)

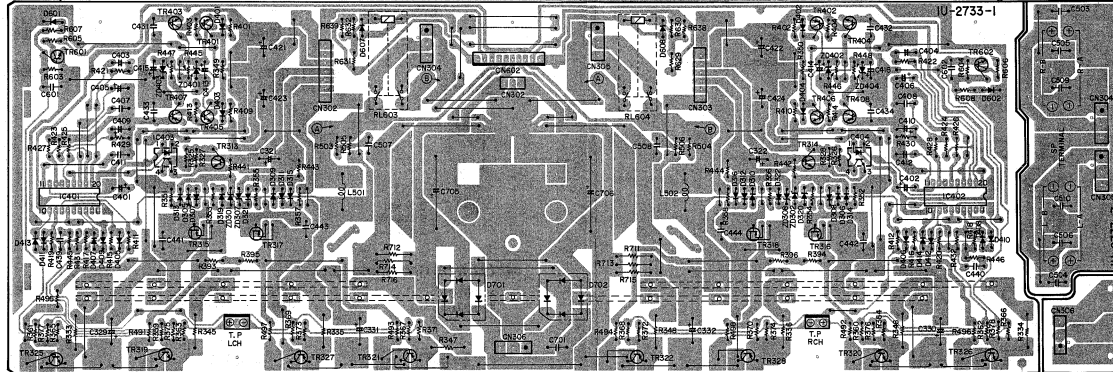
1 2 3 4 5 6 7 8

1U-2733A P.AMP UNIT ASS'Y

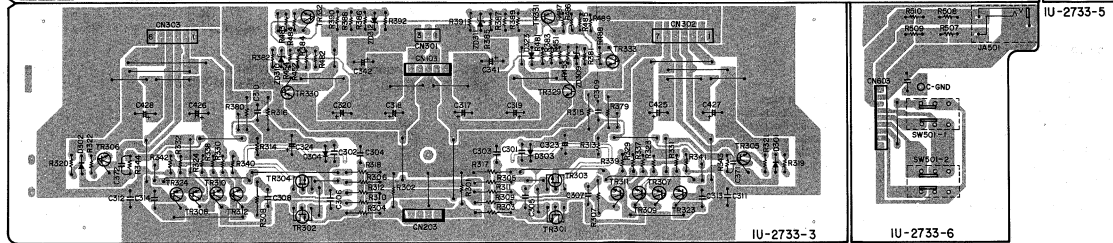
A



B



C

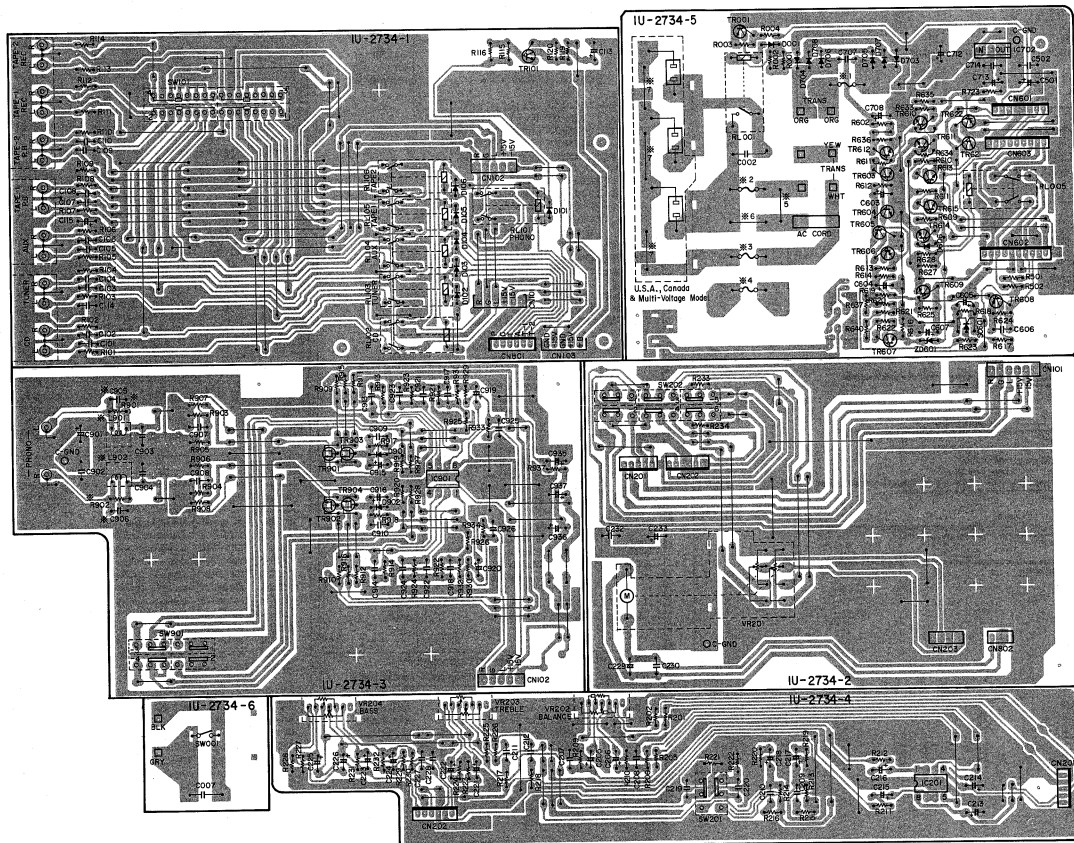


D

E

1 2 3 4 5 6 7 8

IU-2734A INPUT UNIT ASS'Y


IU-2734: Europe, U.K. & Australia Model
IU-2777: U.S.A., Canada & Multi Voltage Model

	Europe Model	Other Model
L901, 902	150µH	—
C905, 906	47p	—
R901, 902	820ohm	Jumper

*1 - *7

	Europe Model	U.K. & Australia Model	U.S.A. & Canada Model	Multi-Voltage Model
#1	F701 T1A	F701 T1A	F701 1A/125V	F701 T1A
#2	F001 T4A	F001 T4A	F002 8A/125V	F001 T10A
#3	F002 T1A	—	Jumper	Jumper
#4	—	—	F001 10A/125V	F003 T4A
#5	—	—	Jumper	—
#6	Jumper	Jumper	—	Jumper
#7	—	—	Jumper	Jumper

A

B

C

D

E

1U-2733C for Multi-Voltage Model PARTS LIST
 (Same as 1U-2733A/B for Europe Black except the following)

Ref. No.	Parts No.	Parts Name	Remarks	Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
C509,510	253 1181 904	Ceramic Cap. 0.01 μ F/50 V	CK45F1H103Z	JAS01	204 8341 004	Head Phone Jack	Change	1
C521	253 1181 917	Ceramic Cap. 0.022 μ F/50 V	CK45F1H223Z	205 0777 006	8P Terminal (S-GND)	Change	1	
C601,502	255 4199 973	Mylar Film 0.01 μ F/50 V	CQ92M1H103J(MRZ)					
C701	258 1042 903	Metalized 0.1 μ F/250 V	CF93A2E104K					
C801	254 4213 837	Electrolytic 100 μ F/6.3 V	CE04WJ101M(SRA)					
C802	253 1181 917	Ceramic Cap. 0.022 μ F/50 V	CK45F1H223Z					
C803	254 4213 937	Electrolytic 100 μ F/6.3 V	CE04WJ101M(SRA)					
C804	253 1181 917	Ceramic Cap. 0.022 μ F/50 V	CK45F1H223Z					
C805,806	254 4213 937	Electrolytic 100 μ F/6.3 V	CE04WJ101M(SRA)					
C807	259 0007 003	Backup Cap. 8200 μ F/5.5 V	SB CAP--822--					
C808	253 1181 917	Ceramic Cap. 0.022 μ F/50 V	CK45F1H223Z					
C809	254 4196 873	Electrolytic 4.7 μ F/50 V	CE04W1H4R7M(SRA)					
C810	254 4196 944	Electrolytic 1 μ F/50 V	CE04W1H010M(SRA)					
C811	254 4196 928	Electrolytic 0.33 μ F/50 V	CE04W1HR33M(SRA)					
C812	256 1034 982	Metalized 0.12 μ F/50 V	CF93A1H124J					
C813	253 1181 917	Ceramic Cap. 0.022 μ F/50 V	CK45F1H223Z					

1U-2733D for U.S.A & Canada Models PARTS LIST
 (Same as 1U-2733A/B for Europe Black except the following)

OTHER GROUP				Q'ty
	—	(P,W,Board)		(1)
L501,502	235 0098 004	Inductor 1 μ H		2
SW501	212 1128 005	2 P Push Switch	SP Switch	1
SW801-806	212 5604 910	Tact Switch		6
RL603,804	241 9003 005	Relay		2
	205 0733 004	8 P Terminal(S-GND)		1
JAS01	204 8354 004	Headphone Jack	Black model	1
JAS01	204 8355 003	Headphone Jack	Gold model	1
XL801	389 0191 903	Ceramic Resonator	CST4.00MGW	1
	417 0043 100	Radiator	for TR315-318	4
	473 7500 015	Tapping Screw (S)3x8		4
	412 2160 031	Common Plate		1
	412 2160 044	Common Plate		2
	412 2160 060	Common Plate		1
	203 0525 057	1 P Contact Assy	L=110 Black	1
	203 0528 015	1 P Contact Assy	L=130 Black	1
	203 0601 008	1 P SIN Cord Assy	L=130 Red	1
	203 0601 011	1 P SIN Cord Assy	L=130 White	1
CN103	203 8414 006	5 P EH-SDN Conn. Cord		1
CN203	203 8484 009	4 P EH-SDN Conn. Cord		1
CN301	205 0298 032	3 P EH Conn. Base		1
CN301	205 0234 031	3 P EH SID Conn. Base		1
CN302	205 0233 074	7 P EH Conn. Base		1
CN302	205 0234 073	7 P EH SID Conn. Base		1
CN303	205 0233 081	6 P EH Conn. Base		1
CN303	205 0234 060	6 P Conn. Base		1
CN304	203 5023 021	3 P SDN-SDN Conn. Cord		1
CN305	203 5023 019	3 P SDN-SDN Conn. Cord		1
CN306	203 5023 005	3 P SDN-SDN Conn. Cord		1
CN601	205 0955 088	8 P KR Conn. Base (L)		1
CN602	205 0375 000	10 P KR Conn. Base (KR-PH)		1
CN603	205 0343 050	9 P KR Conn. Base (KR-PH)		1
CN602	205 0355 033	3 P KR Conn. Base (L)		1
CN601	205 0355 062	6 P KR Conn. Base (L)		1
CN603	203 4769 017	3 P DA-DA Conn. Cord		1
T.P.	205 0190 036	3 P NH Conn. Base		2

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
	205 0777 006	8P Terminal (S-GND)	Change	1

1U-2734A/B INPUT UNIT ASS'Y

Ref. No.	Parts No.	Parts Name	Remarks	Ref. No.	Parts No.	Parts Name	Remarks
SEMICONDUCTORS GROUP							
IC001	263 0030 004	IC NJM4558DD	Regulator +5 V	C225,228	254 4260 908	Electrolytic 0.47 μ F/50 V	CE04WH1R47M
IC702	263 0793 002	IC NJM7906FA(S)		C227,228	263 4537 624	Ceramic Cap. 33pF/50 V	CC45L1H330J
IC901	263 0030 004	IC NJM4558DD		C229	254 3056 917	Electrolytic 1 μ F/50 V (5ipolar)	CE04D1H01M5P
TR001	273 0317 906	Transistor 2SC2458(BL)		C230	253 1181 904	Ceramic Cap. 0.01 μ F/50 V	CK45F1H103Z
TR101	274 0151 603	Transistor 2SD2004(P)		C232	255 4199 960	Mylar Film 0.022 μ F/50 V	CG2M1H1223J(MRZ)
TR603-605	273 0317 906	Transistor 2SC2458(BL)	C233	254 4356 797	Electrolytic 10 μ F/50 V	CE04WH1H100M(C/ARS)	
TR606	271 0191 906	Transistor 2SA1484(GR)	C501	254 4260 948	Electrolytic 1 μ F/50 V	CE04WH1010M	
TR607	273 0235 923	Transistor 2SC1841(E/F)	C502	253 1181 917	Ceramic Cap. 0.022 μ F/50 V	CK45F1H232Z	
TR608	271 0191 924	Transistor 2SA689(E/F)	C603	254 4250 945	Electrolytic 330 μ F/16 V	CE04W0J331M	
TR609	274 0151 903	Transistor 2SD2004(P)	C604,605	254 4254 912	Electrolytic 22 μ F/16 V	CE04W1C220M	
TR610	273 0235 623	Transistor 2SC1841(E/F)	C606	263 1181 917	Ceramic Cap. 0.022 μ F/50 V	CK45F1H232Z	
TR611	269 0025 001	Transistor RN1202	C607	254 4263 667	Electrolytic 10 μ F/100 V	CE04W2A100M	
TR612	273 0317 906	Transistor 2SC2458(BL)	C707	253 1181 917	Ceramic Cap. 0.022 μ F/50 V	CK45F1H232Z	
TR613-615	273 0235 923	Transistor 2SC1841(E/F)	C708	254 4260 948	Electrolytic 1 μ F/50 V	CE04WH1H10M	
TR621	269 0025 901	Transistor RN1202	C712	254 4259 700	Electrolytic 2200 μ F/5 V	CE04W12220C	
TR622	269 0026 900	Transistor RN2202	C713	254 4254 909	Electrolytic 10 μ F/16 V	CE04WH1C100M	
TR901-904	275 0038 045	FET 2SK369(BL)(GR)-C	C714	253 1181 904	Ceramic Cap. 0.01 μ F/50 V	CK45F1H103Z	
D001	276 0432 903	Diode 1S5270A	C901	254 4260 948	Electrolytic 1 μ F/50 V	CE04WH1010M	
D101-106	276 0432 903	Diode 1S5270A	C902	253 1181 917	Ceramic Cap. 0.022 μ F/50 V	CK45F1H232Z	
D606	276 0432 903	Diode 1S5270A	C903,904	253 1179 929	Ceramic Cap. 150pF/50 V	CK45B1H151K	
D703-708	276 0553 905	Diode 1SR35-200A	C905,906	253 4537 966	Ceramic Cap. 47pF/50 V	CC45L1H470J	
D901,902	276 0432 903	Diode 1S5270A	C907,908	253 1179 929	Ceramic Cap. 150pF/50 V	CK45B1H151K	
ZD601	276 0468 908	Zener Diode HZ57C-1	C909,910	253 1179 903	Ceramic Cap. 100pF/50 V	CK45B1H101K	
SC601	279 0019 904	Thyristor SF0R11A42	C913,914	255 1251 937	Mylar Film 0.0033 μ F/50 V	CG2M1H1232J(MRZ)	
RESISTORS GROUP (Not included Carbon Film $\pm 5\%$, 1/4 W Type. Refer to the Schematic Diagram for those parts.)							
R1001	244 2071 901	Metal Oxide 10 Ohm $\pm 1\%$ (WV)	RS1403A010J(BST/S)				
R1002	244 2043 924	Metal Oxide 50 Ohm $\pm 1\%$ (WV)	RS1403A050J(BST/S)				
R1101-116	244 2071 903	Metal Oxide 5 Ohm $\pm 1\%$ (WV)	RS1403A005J(BST/S)				
R119	244 2390 940	Carbon Film 4.7 Ohm $\pm 1\%$ (WV)	RD1403A47J(MR/S)				
R1901	244 2432 905	Carbon Film 4.7 Ohm $\pm 1\%$ (WV)	RD1403A47J(MR/S)				
R201	244 2432 905	Carbon Film 4.7 Ohm $\pm 1\%$ (WV)	RD1403A47J(MR/S)				
R202	244 2051 903	Metal Oxide 8.2 Ohm $\pm 1\%$ (WV)	RS1403A082J(BST/S)				
VR201	211 0761 004	Variable Resistor 30 kohm	Main Volume				
VR202	211 0793 103	Variable Resistor 100 kohm	Balance				
VR203	211 0834 012	Variable Resistor 10 kohm	Treble				
VR204	211 0834 009	Variable Resistor 30 kohm	Bass				
CAPACITORS GROUP							
C001,201	253 9003 713	Ceramic Cap. 470pF/50 V	CK45E230A472M6				
C110-110	253 4537 682	Ceramic Cap. 56pF/50 V	CC45L1H560J				
C113	254 4263 987	Electrolytic 10 μ F/100 V	CE04W2A100M				
C114	253 1181 917	Ceramic Cap. 0.022 μ F/50 V	CK45F1H232Z				
C115	254 4260 948	Electrolytic 1 μ F/50 V	CE04WH1010M				
C205,206	254 4260 948	Electrolytic 1 μ F/50 V	CE04WH1010M				
C207,208	253 4538 907	Ceramic Cap. 66pF/50 V	CC45L1H660J				
C209,210	256 1034 953	Metallized 0.068 μ F/50 V	CF93A1H683J				
C211,212	256 1034 911	Metallized 0.033 μ F/50 V	CF93A1H333J				
C213,214	254 4260 948	Electrolytic 1 μ F/50 V	CE04WH1010M				
C215,216	254 4254 906	Electrolytic 10 μ F/16 V	CE04W1C100M				
C217,218	254 4260 922	Electrolytic 0.33 μ F/50 V	CE04WH1R33M				
C219,220	256 1034 911	Metallized 0.033 μ F/50 V	CF93A1H333J				
C221,222	254 4259 919	Electrolytic 0.22 μ F/50 V	CE04WH1R22M				
C223,224	254 4260 906	Electrolytic 0.1 μ F/50 V	CE04WH1R10M				
OTHER GROUP							
L901,902	235 9003 002	FTZ Choke Coil					Q'ty
RL01	214 0127 003	Relay (RY-12W)					1
RL101-106	214 0127 003	Relay (RY-12W)					6
F001	204 9413 027	Fuse 3-AT					1
F002	203 9415 022	Fuse 1-AT					1
F003	208 9415 028	Fuse 3-AT					1
AC001	203 9459 232	3- ϕ AC Coupler					1
SW001	202 9400 909	Fuse Clip					6
SW01	212 101258	Push Switch (TPS)					1
SW101	212 0335 005	Rotary Switch					1
SW201	212 1097 000	1 P. Push Switch	Loudness				1
SW202	212 1130 008	1 P. Push Switch	S.Direct				1
SW801	212 1041 001	1 P. Push Switch	MM-MC				1
	204 9413 030	2 P. Pin Jack(S-GND)	Phono				1
	204 8296 006	4 P. Pin Jack(S-GND)					2
	204 8278 009	6 P. Pin Jack(S-GND)					1
	415 0259 000	Condenser Cover					2

1U-2777C for Multi-Voltage Model PARTS LIST
 (Same as 1U-2734A/B for Europe Black except the following)

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
	205 0892 000	2 P Whipping Terminal		1
CN101	205 0666 055	6 P Conn. Base(9130)		1
CN101	205 0667 064	6 P Conn. Base-L(9130)		1
CN102	205 0666 055	5 P Conn. Base(9130)		1
CN102	205 0667 051	5 P Conn. Base-L(9130)		1
CN103	205 0293 056	5 P EH Conn. Base		1
CN201	205 8415 056	5 P Conn. Base (KR-Ph)		2
CN201	203 8415 005	5 P PH-Ph Conn. Cord		1
CN202	204 0455 009	6 P PH-Ph Conn. Cord		1
CN202,201	205 0340 001	6 P Conn. Base (KR-Ph)		3
CN203	205 0294 044	4 P EH SID Base		1
CN301	203 5024 004	3 P EHEH Conn. Cord		1
CN303	204 0454 009	6 P EHEH Conn. Cord		1
	204 2893 004	7 P EH-EH Conn. Cord		1
CN601	205 0240 007	8 P Conn. Base (KR-Ph)	L=550	1
CN601	204 2548 007	8 P KR-KR Ribbon		1
CN602	205 0376 000	10 P Conn. Base (KR-Ph)	L=750	1
CN602	204 2554 046	10 P KR-KR Ribbon		1
CN603	205 0340 009	3 P Conn. Base (KR-Ph)		1
CN603	204 2550 053	3 P KR-KR Ribbon	L=400	1
CN602	205 0352 023	3 P KR Conn. Base (L)		1
	203 2418 042	1 P SN Cord Assy	L=70 Black	1
CN602	203 4872 037	3 P KR-KR Ribbon	L=350	1

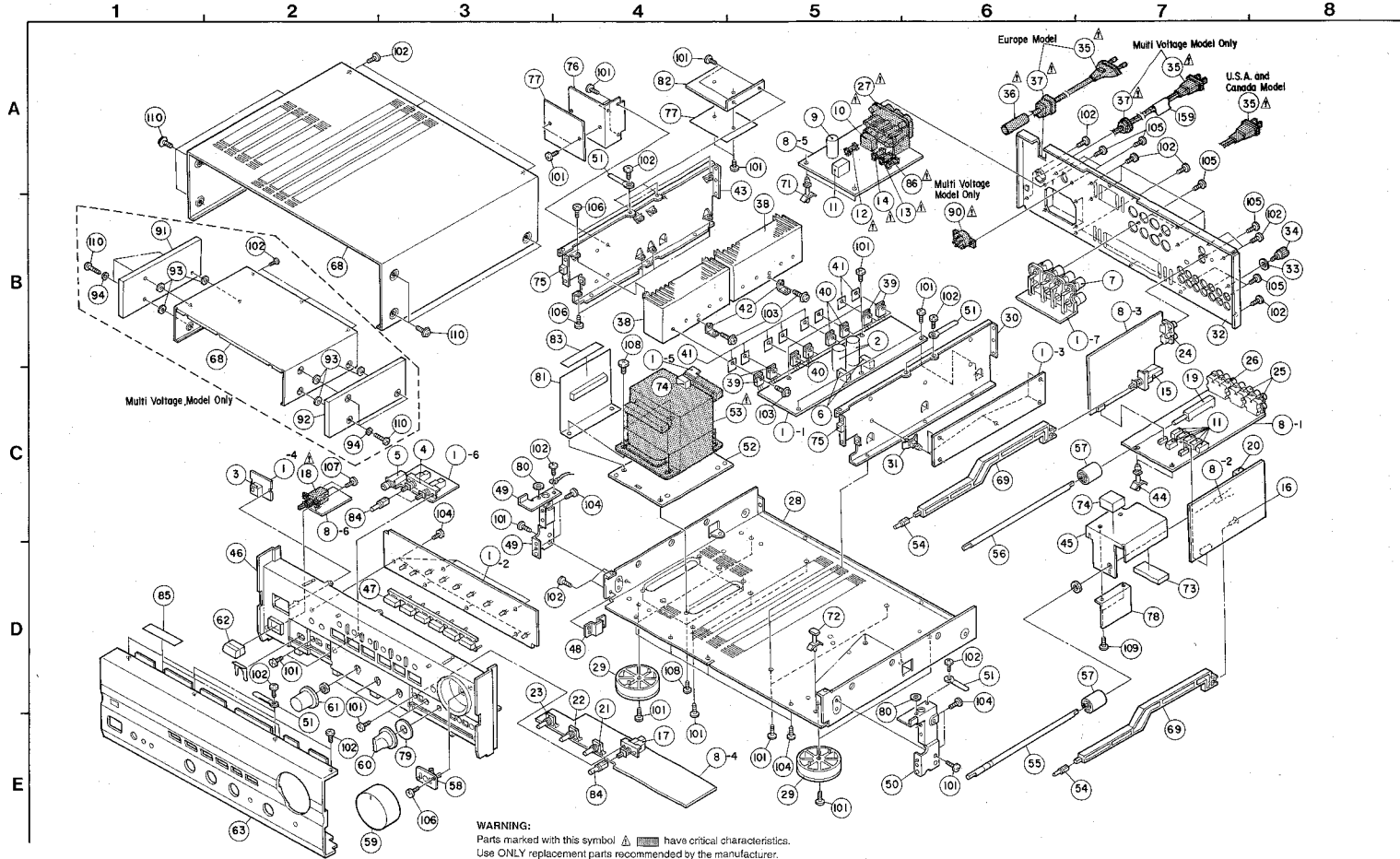
Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
CAPACITORS GROUP				
C605,606	253 4537 866	Ceramic Cap. 47pF160V	Delete	--
OTHER GROUP				
L601,602	235 9003 002	FTZ Choke Coil	Delete	--
△ P601	216 1391 073	Fuse 60A (25-37)	Change	1
△ P602	220 1674 070	Fuse 10T	Change	1
△ F603	513 2195 082	Fuse 5A	Add	1
	513 2695 095	Fuse Label	Add	1
△ A604	218 3915 070	AO Driver	Change	1

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
CAPACITORS GROUP				
C605,606	253 4537 866	Ceramic Cap. 47pF160V	Delete	--
OTHER GROUP				
L601,602	235 9003 002	FTZ Choke Coil	Delete	--
△ P601	206 1542 043	Fuse 10A	Change	1
△ P602	207 1543 013	Fuse 5A	Change	1
△ F603	205 1668 086	5A Fuse	Change	1
	415 0209 000	Condenser Cover	Delete	--
	513 2195 078	Fuse Label	Add	1
	513 1674 083	Fuse Label	Add	1
	513 2195 082	Fuse Label	Add	1
△ A604	218 3915 070	AO Driver	Change	1

1U-2777D for U.S.A. & Canada Models PARTS LIST
 (Same as 1U-2734A/B for Europe Black except the following)

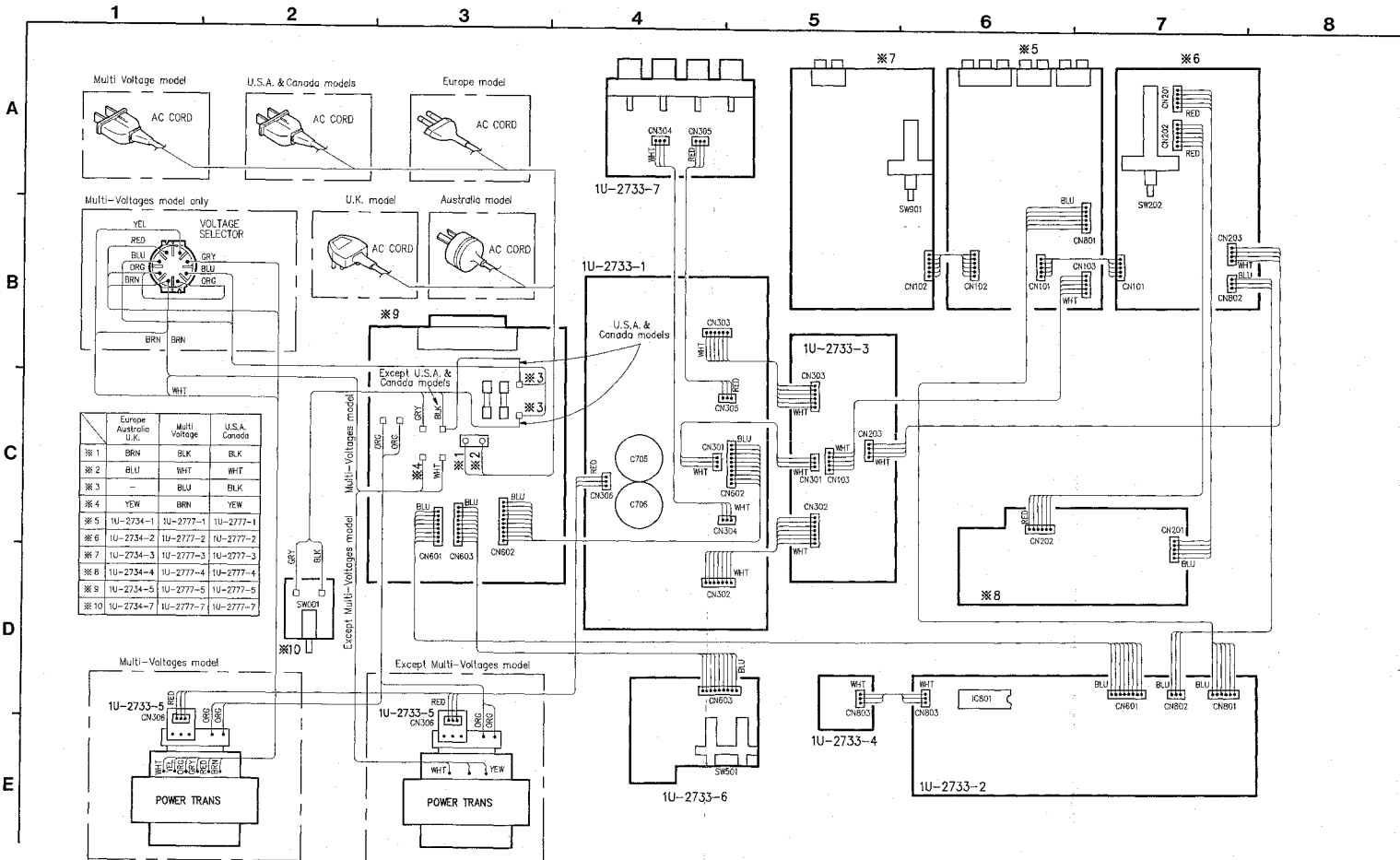
Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
CAPACITORS GROUP				
C605,606	253 4537 866	Ceramic Cap. 47pF160V	Delete	--
OTHER GROUP				
L601,602	235 9003 002	FTZ Choke Coil	Delete	--
△ P601	206 1542 043	Fuse 10A	Change	1
△ P602	207 1543 013	Fuse 5A	Change	1
△ F603	205 1668 086	5A Fuse	Change	1
	415 0209 000	Condenser Cover	Delete	--
	513 2195 078	Fuse Label	Add	1
	513 1674 083	Fuse Label	Add	1
	513 2195 082	Fuse Label	Add	1
△ A604	218 3915 070	AO Driver	Change	1

EXPLODED VIEW OF CHASSIS AND CABINET



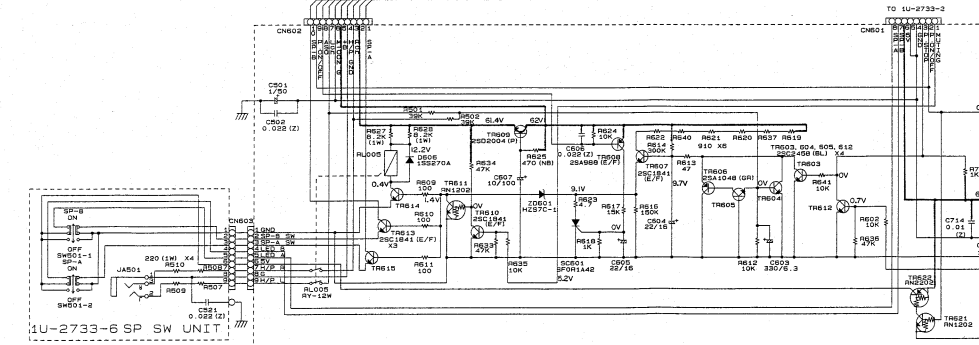
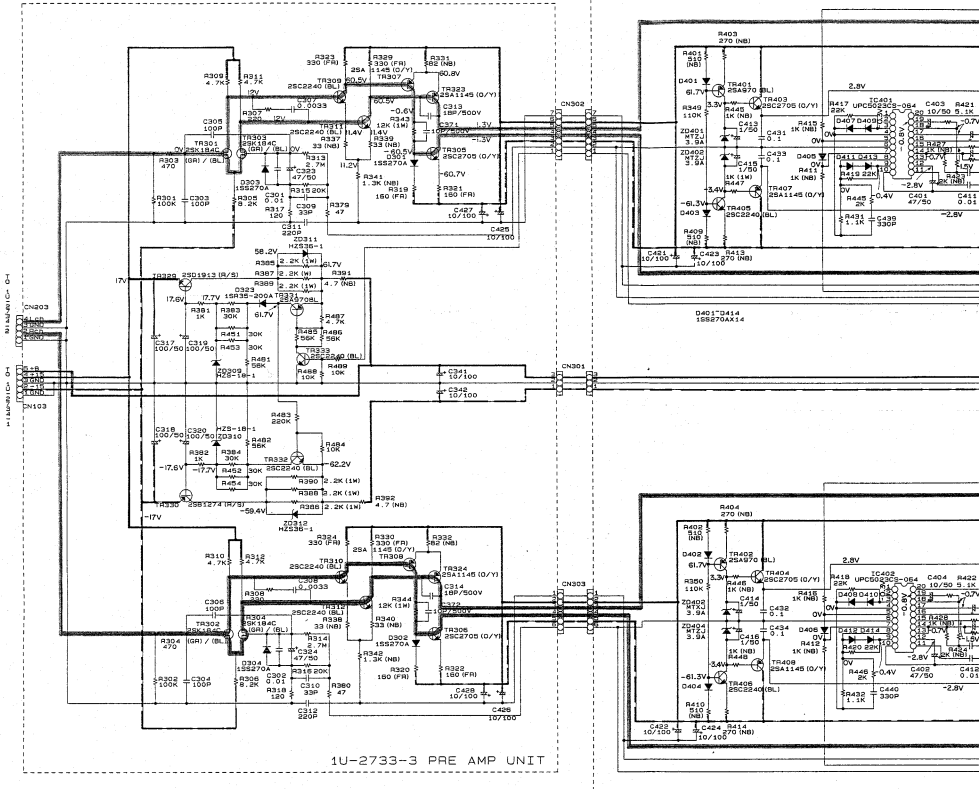
WARNING:
 Parts marked with this symbol  have critical characteristics.
 Use ONLY replacement parts recommended by the manufacturer.

WIRING DIAGRAM

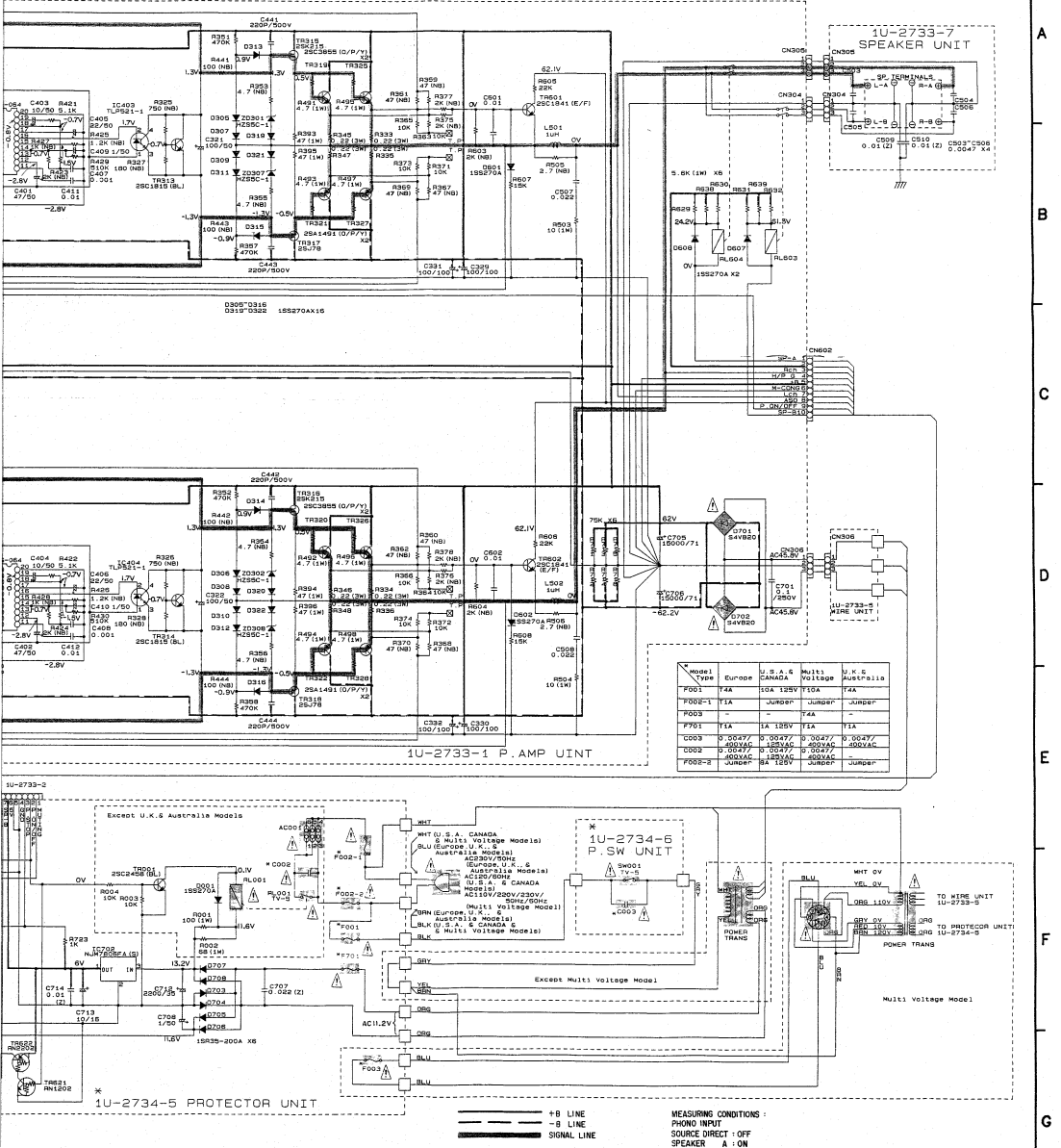


SCHMATIC DIAGRAM

1	2	3	4	5	6
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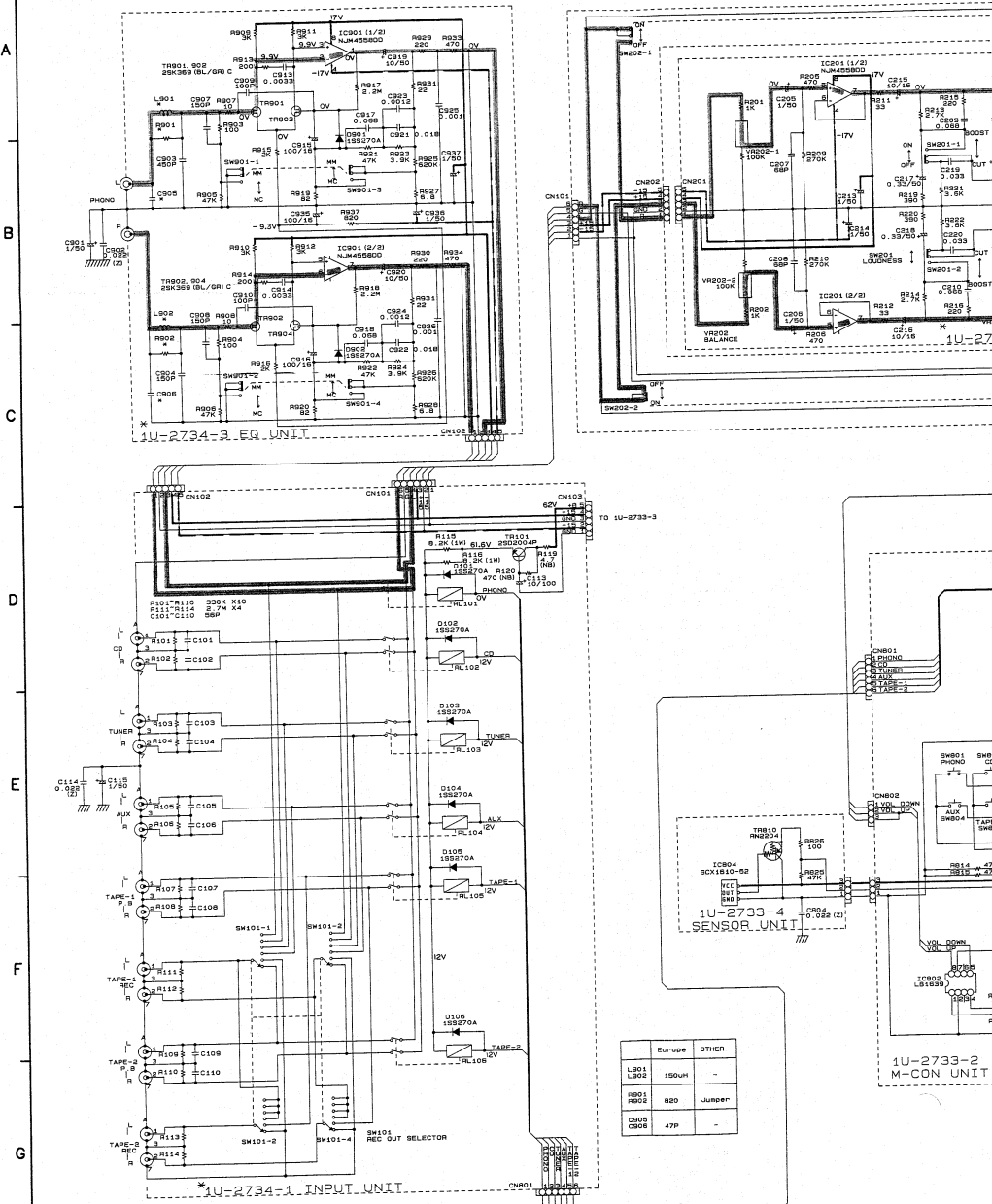


6 7 8 9 10 11



A
B
C
D
E
F
G
H

1 2 3 4 5

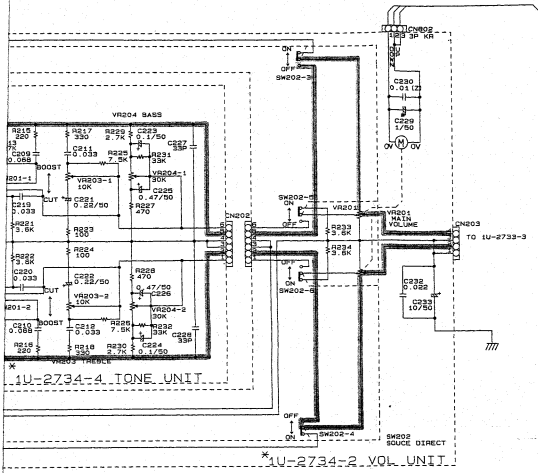


NOTES
 ALL RESISTANCE VALUES IN OHM. K=1,000 OHM. M=1,000,000 OHM
 ALL CAPACITANCE VALUES IN MICRO FARAD. P=MICRO-MICRO FARAD
 EACH VOLTAGE AND CURRENT ARE MEASURED AT NO SIGNAL INPUT CONDITION.
 CIRCUIT AND PARTS ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

WARNING:
 Parts marked with this symbol  have critical characteristics.
 Use ONLY replacement parts recommended by the manufacturer.

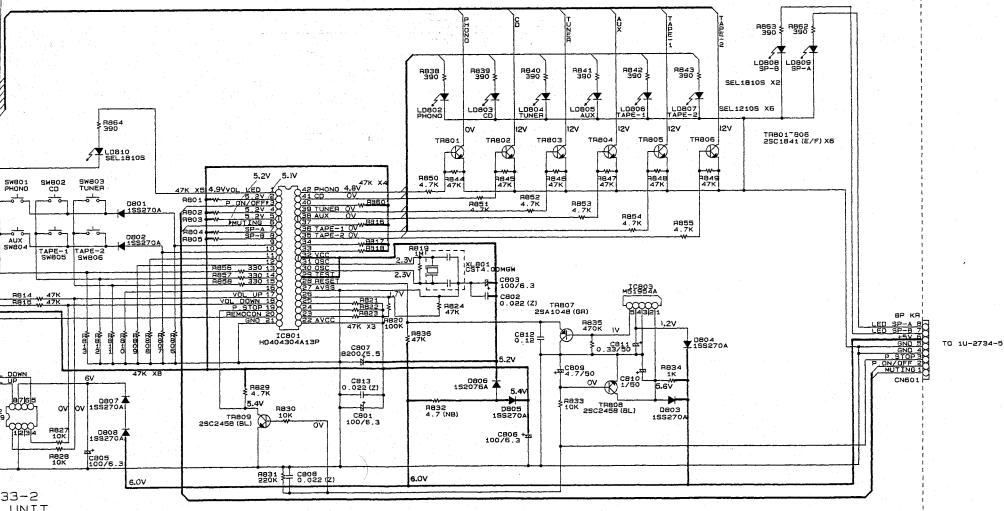
CAUTION:
 Before returning the unit to the customer, make sure you make either (1) a leakage current check or (2) a line to chassis resistance check. If the leakage current exceeds 0.5 millamps, or if the resistance from chassis to either side of the power cord is less than 240 kohms, the unit is defective.

WARNING:
 DO NOT return the unit to the customer until the problem is located and corrected.



*

NO. OF	AVANCELLA MODEL	AVILL VOL. CONTROL
1	1U-2734-1	1U-2777-1
2	1U-2734-2	1U-2777-2
3	1U-2734-3	1U-2777-3
4	1U-2734-4	1U-2777-4
5	1U-2734-5	1U-2777-5
6	1U-2734-6	1U-2777-6



——— +B LINE
 - - - - -B LINE
 ———|——— SIGNAL LINE

MEASURING CONDITIONS:
 PHONO INPUT
 SOURCE DIRECT : OFF
 SPEAKER A : ON